

Industrial Batching System, Counter and Flow Indicator for Panel Mounting



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KOBOLD offices exist in the following countries:

Model: DAG-AXI



Description

The industrial indicator DAG-AXI can be used as a very flexible and accurate laboratory device. However, it was designed with rugged plastic housing and high protection IP 65 for rough industrial applications. The globally used, proven electronics designed for durability undergo a 3-day quality test under full load after assembly. The device is programmed quickly and safely from a PC or with the 5 keys. The operator can record and easily alter all parameters at once with the convenient user interface. Devices may also be upgraded with the pluggable options.

The device is fitted with the following functions as standard:

- 2 independent counters, 1 dependent counter and 1 tachometer / flow indicator
- 2 pulse inputs, multiple evaluation, fourfold phase discriminator
- 3 programmable user inputs
- User scaling
- Min/max memory, scalable pulse output
- Jet-proof and dust-proof from the front (IP 65)
- Simple button programming

Besides the standard functions the device can also be fitted with the following options:

- Limit values: 2 changeover contacts,
- 4 N/O contacts,
- 4 NPN-OC transistor outputs or
- 4 PNP-OC transistor outputs
- Analogue output: 0/4-20 mA and 0-10 VDC
- Interface: RS232, RS485 or DeviceNET

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Technical Details

Display:	6-digit, 14 mm high, red LED display
Counters:	max. +999.999 or -99.999 (static), max. ±99,999.999 (2 alternate displays) (OF 99) (999999)/(OF-99)(999999)
Tachometer:	max. 99.999; accuracy: 0.01% period measurement
Input:	NPN, PNP sensors, CMOS, TTL, floating contacts, permanent magnet sensors (DIP switch settings)
Measurement input:	0.01 Hz to max. cut-off frequency (max. 34 kHz, see table for limitation)
Pulse output:	scalable 0.0001 to 1.0000; NPN O.C. max. 100 mA, 30 VDC
MIN /MAX value:	display: L12345 or H12345
Sensor supply:	12 VDC, ±10%, max. 100 mA
Power supply:	85-250 VAC, 18 VA or 11-36 VDC, 14 W 24 VAC (±10%), 15 VA
Max. temperature:	0 to +50°C operating temperature (0 to +45°C with all options) -40 to +80°C storage temperature
Dimensions:	96x48x104 mm (WxHxD)
Cut-out dimensions:	92x45 mm
Housing:	plastic, IP 65 from the front
Mounting:	mounting frame with retaining screws
Connection:	fixed terminal block
Weight:	approximately 300 g (without pluggable options)

Order Details (Example: DAG-PAXI 0000)

Model	Description	Supply	Limit values	Output	Interface
DAG-AXI	2 frequency inputs 6-digit, 14 mm high LED display 3 counters, 1 tachometer, pulse output, MIN/MAX memory	0=85-250 VAC 1=11-36 VDC, 24 VAC	0=without 2=2 changeover contacts 4=4 N/O contacts 8=4 transistor outputs NPN 9=4 transistor outputs PNP	0= without 4=0(4)-20 mA, 0-10 V	0=without 7=RS 232 8=RS 485 9=DeviceNET



Output cards

The device can be very easily upgraded with different output cards. Each device can be equipped with a maximum of one limit value card, one analog output card and one interface card. Installation can be carried out very easily by the user.

- 2 x relay changeover contacts
 5 A at 120/230 VAC or 28 VDC (resistive load), at 120 VAC (80 VA inductive load)
- 4 x N/O contact relays
 3 A at 250 VAC or 30 VDC (resistive load), at 120 VAC (80 VA inductive load)
 Service life relay: 100 000 cycles (full load, service life increases at negligible load)
- 4 x NPN-OC transistors max. 100 mA, Vmax 30 V
- 4 x PNP-OC transistors: max. 100 mA, Vmax 30 V

Analogue output card

Output signal selectable: 0-20 mA; 4-20 mA; 0-10 VDC scaling in program menu Offset adjustment

Accuracy: 0.17% (10-28°C) 0.4% (0-50°C) Load: max. 500 ohm

Interface card

- RS 232 Half-duplex, programmable
- RS 485 Multipoint, programmable
- Device Net

Operation

The convenient user interface displaying all relevant data, the indicators and the unit enable fast operation. The device is operated with 5 front-panel buttons. The displays and entries that are to be enabled or remain disabled after the programming inhibit has been activated are defined during programming. The setpoint values that can be altered with the F1 and F2 buttons are shown individually with the PAR button. The function keys F1 and F2 can each be assigned two functions. To activate the second function press the button for 3 seconds.

Dimensions





92+08 92+08		
45+0.5	92+08	
	45+0.5	

Cut-out dimensions

1 counter, A or B or 1 tachometer

4 outputs	Ν	Ν	Ν	Ν	Y	Y	Y	Y
Pulse output	Ν	Ν	Y	Y	Ν	Ν	Y	Y
3rd counter	Ν	Y	Ν	Y	Ν	Y	Ν	Y
Operat. mode								
Counters	34	25	21	17	18	15	13	11
Counters x 2	17	13	16	12	9	7	8	7
FW/BW	34	25	21	17	18	15	13	11
FW/BWx2	17	13	16	12	9	7	8	7
FW/BW BE	34	25	21	17	18	15	13	11
FW/BW BEx2	17	13	16	12	9	7	8	7
PD x 1	22	19	20	17	12	10	11	10
PD x 2	17	13	16	12	9	7	8	8
PD x 4	8	6	8	6	4	3	4	3
PD BE x 1	22	19	20	17	12	10	11	10
PD BE x 2	17	13	16	12	9	7	8	8
Tachometer	34	34	21	21	34	34	21	21

(units = kHz)

2 counters, A and B or counter A and Tacho B

4 outputs	Ν	Ν	Ν	Ν	Y	Y	Y	Y
Pulse output	Ν	N	Y	Y	Ν	Ν	Y	Y
3rd counter	Ν	J	Ν	Y	Ν	Y	Ν	Y
Operat. mode								
Counters	13	12	13	11	9	7.5	9	7
Counters x 21)	9	7	9	7	5	4	5	4
FW/BW BE	13	12	13	11	9	7.5	9	7
FW/BW BEx21)	9	7	9	7	5	4	5	4
PD BE x 11)	7	6	6	8	7	3.5	3.5	3
PD BE x 21)	7	6	6	8	7	3.5	3.5	3

Remarks

- 1. The double cut-off frequency applies to the tachometer in operating mode counter A and tachometer B.
- 2. The user input for relay should be externally dampened with FORWARDS/BACKWARDS BE or PD BE. The input characteristic is defined as under user inputs.
- 3. The specified cut-off frequencies only apply when the DIP switches are set to Hi frequency.
- 4. During serial communications the cut-off frequency is reduced by 20%.
- 5. The specified cut-off frequencies are not impaired when the analogue output (option) is used.



Description

The industrial indicator DAG-AXV can be used as a very flexible and accurate laboratory device. However, it was designed with rugged plastic housing and high protection IP 65 for rough industrial applications. The globally used, proven electronics designed for durability undergoes a 3-day quality test under full load after assembly. The device is programmed quickly and securely from a PC or with the 5 keys. The operator can record and easily alter all parameters at once with the convenient user interface. Devices may also be upgraded with the pluggable options.

The device is fitted with the following functions as standard:

- Standard signal display 0-20 mA, 4-20 mA, 0-10 VDC
- Backlite unit
- 3 programmable user inputs
- Scaling, 20 measurements/second
- Totalizing, min/max memory
- 16-step linearization
- Jet-proof and dust-proof from the front (IP 65)
- Simple button programming

Besides the standard functions the device can also be fitted with the following options:

- Limit values: 2 changeover contacts, 4 N/O contacts, 4 NPN-OC transistor outputs or
 - 4 PNP-OC transistor outputs
- Analogue output: 0/4-20 mA and 0-10 VDC
- Interface: RS232, RS485 or DeviceNET



Technical Details

Display:	5-digit, 14 mm high red LED display, backlite unit
Input:	0(4)-20 mA; 0-10 VDC
Impedance:	20 ohm (20 mA input) 500 kOhm (10 V input)
Accuracy:	±0.03% +2uA; ±0.03% +2mV (at 18-28°C) ±0.12% +3uA; ±0.12% +3mV (at 0-50°C)
Summator:	9-digits (first 4 digits/second 5 digits) input x time x factor
Accuracy:	typically 0.01 % (time base)
Measurement	
frequency:	20 measurements / second 16 bit A/D converter
Response time:	200 ms (99 % of final value)
Sensor supply:	24 VDC; ±5%, max. 50 mA
Power supply:	25-250 VAC; 18 VA or 11-36 VDC, 14 W 24 VAC (±10 %), 15 VA
Max. temperature:	0 to \pm 50°C operating temperature (0 to \pm 45°C with all options) -40 to \pm 80°C storage temperature
Rel. humidity:	max. 85% rF, non-condensing
Dimensions:	97 x 50 x 104 mm (WxHxD)
Cut-out dimensions:	92 x 45 mm
Housing:	plastic, IP 65 from the front
Mounting:	mounting frame with retaining screws
Connection:	fixed terminal block
Weight:	approximately 300g (without pluggable options)
Output cards:	see DAG-AXI

Order Details (Example: DAG-PAXIP0000)

Model	Description	Supply	Limit values	Output	Interface
DAG-AXV	Normal signal display 5-digit, 14mm high LED display, totalizing MIN/MAX memory 16-step linearization	0=85-250 VAC 1=11-36 VDC, 24 VAC	0=without 2=2 changeover contacts 4=4 N/O contacts 8=4 transistor outputs NPN 9=4 transistor outputs PNP	0 =without 4 =0(4)-20 mA, 0-10 V	0=without 7=RS 232 8=RS 485 9=Device-NET