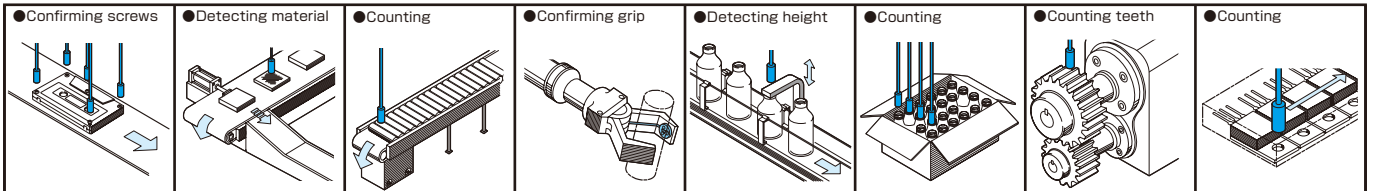




- The multi-functional by 8-way switch  
A variety of applications can be solved by MS-550.
- High accuracy, high stability  
Extremely low temperature drift
- Free power  
AC100 / 200V is switched internally automatically.
- Controller adoption of DIN standard  
One-touch mounting on a DIN rail.
- Long detection range  
Special coil can detect the target in the distance stably.
- Potentiometer dial (MS-550-DP/AP)  
10 rotation sensitivity

**APPLICATIONS**



**CONTROLLER SPECIFICATIONS**

SPEC		TYPE	MS-550-DT	MS-550-DP	MS-550-AT	MS-550-AP
POWER SUPPLY			DC10~30V, ripple 10% or less		AC80~240V 50/60Hz	
CONSUMPTION			60mA		2VA	
CONTROL OUTPUT	RELAY OUT		—		AC250V 2A(resistive),1C	
	NON-CONTACT		NPN open-collector out 60V 150mA max. or Voltage out 0.5V/8V, selectable by switch			
RESPONSE TIME	RELAY OUT		—		10msec	
	NON-CONTACT		1msec			
FUNCTIONS	SENSITIVITY ADJ.		22 turn trimmer	10 turn dial pot. ※1	22 turn trimmer	10 turn dial pot. ※1
	HEAD SELECTOR		Mode selectable by 3 DIP switch(1-6)			
	INTERFERENCE		Protected by selectable excitation frequency(A-B)			
	SYNCHRO SWITCH		Direct action / Reverse action, selectable(SY-SY)			
	OFF DELAY		0/100msec, selectable(non-contact out only)(0-100)			
	OUTPUT		NO-NC, selectable(NO-NC)			
INDICATION			Red LED for output			
AMBIENT TEMPERATURE			-10~60° C			
AMBIENT HUMIDITY			35~85%RH, non-condensing			

※1 Dial pot can be locked.

## SENSOR HEAD SPECIFICATIONS

TYPE	ITEM	TYPE	OUTSIDE DIA.(mm)	STABLE DISTANCE(mm)	DISTANCE MAX.(mm)*2	HYSTERESIS (mm)*3	REPEATABILITY *4	STABILITY *5	WORKING TEMPERATURE
CYLINDRICAL (SEALED)	HA-20 <sup>*6</sup>		φ2.8	0~0.8	2	0.03	0.002	0.3	-10℃~60℃
	HA-30		φ3.6	0~1	3	0.03	0.001	0.2	
	HA-50		φ5.4	0~1.5	3.5	0.03	0.001	0.05	
	HA-80		φ8.0	0~2.5	6	0.02	0.001	0.05	
SCREWED (SEALED)	HA-101		M10	0~2.5	6	0.02	0.001	0.05	
	HA-141		M14	0.2~5	11	0.02	0.002	0.04	
	HA-181		M18	0.2~6	15	0.02	0.002	0.05	
NON-SEALED	HA-162		M16	0.2~7	16	0.02	0.002	0.04	
	HA-182		M18	0.2~10	22	0.03	0.004	0.05	
	HA-222		φ22	0.2~12	30	0.05	0.005	0.06	
	HA-302		φ30	0.8~17	40	0.08	0.01	0.06	
	HA-552		φ55	0.8~25	50	0.1	0.05	0.08	
THIN	HA-225		4.5t	0.5~5	12	0.02	0.002	0.04	

\*1 Stable distance: satisfying accurate detection range.

\*2 Max distance : longest range that sensor can detect for the ideal target(SS400,φ90,t=5) without accuracy assurance.

\*3 Hysteresis : the difference distance between the return operation and detection operation.

\*4 Repeatability is the range of actual positions the sensor takes while being repeatedly commanded to the same location under identical conditions.

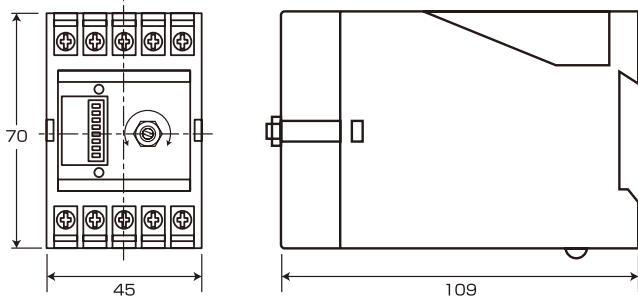
\*5 STABILITY : Movable value of detecting distance in operating temperature.(The above value are at the half of detection distance.)

\*6 HA-20 controller cannot use other sensor heads.

\*\*Specification applies to using the standard cable (3m). Extension cable make the distance shorter.

## CONTROLLER DIMENSIONS

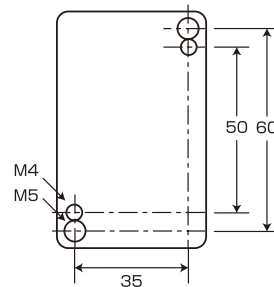
### ●Controller



\*The drawing shows MS-550-□T.

## MOUNTING DIMENSIONS

### ●Mounting Dimensions



DIN rail mountable  
(Conform to DIN46277)

## SENSOR-HEAD DIMENSIONS

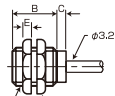
### ●Sensor-Head

#### HA-20~80



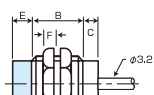
MARK	A	B	C
HA-20	2.8	15	1.9
HA-30	3.6	15	2.6
HA-50	5.4	15	3.2
HA-80	8	15	3.2

#### HA-101,141,181



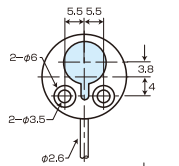
MARK	A	B	C	D	E
HA-101	M10,P=1.0	12	3	14	3
HA-141	M14,P=1.0	15	5	19	3
HA-181	M18,P=1.0	25	5	24	4

#### HA-162,182

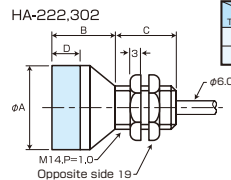


MARK	A	B	C	D	E	F
HA-162	M16,P=1.0	14	5	21	6	3
HA-182	M18,P=1.0	17	5	24	8	4

#### HA-225

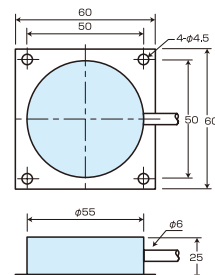


#### HA-222,302



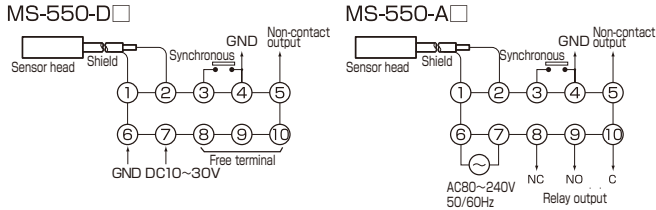
MARK	A	B	C	D
HA-222	22	18	14	8
HA-302	30	24	14	10

#### HA-552

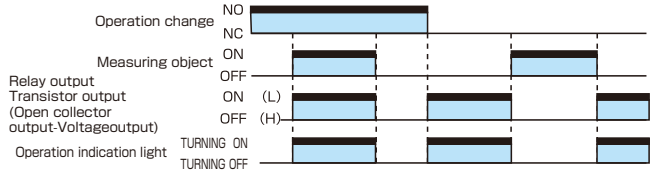


3m coaxial cable (standard cable)

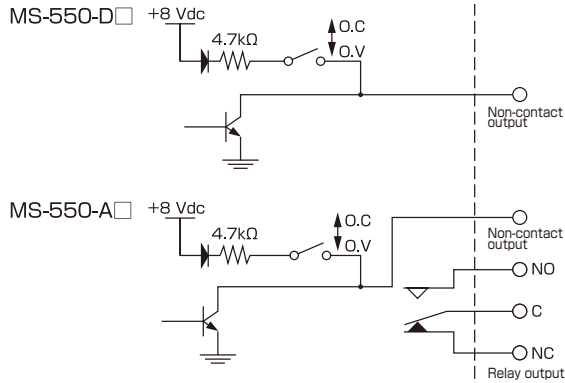
# WIRING CONNECTION



# TIME CHART



# OUTPUT



# CONTROLLER FRONT VIEW

① Power indicator Green  
② Sensor head selector  
③ Interference protection  
A: Standard B: Another  
④ Synchronous mode selector  
SY-SY: Reverse action  
SY-SY: Direct action

HA-30	HA-50	HA-80以上
1-2	1-2	1-2
3-4	3-4	3-4
5-6	5-6	5-6

⑤ Off delay timing selector (Non-contact out only)  
0-100: Offdelay Omsec  
0-100: Offdelay 100msec

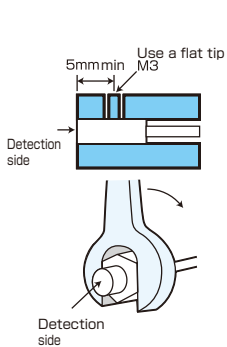
⑥ Non-contact output mode selector  
O.C-O.V: NPN open-collector out  
O.C-O.V: Voltage output(0.5V/8V)

⑦ Relay output mode selector  
NO-NC: Trip at detection  
NO-NC: Trip at non-detection

⑧ Output indicator Red  
⑨ Sensitivity adjusting trimmer: 22 turns (10turn potentiometer optionally)  
※ Off delay: The function which the output is continuously kept even detection object is gone.

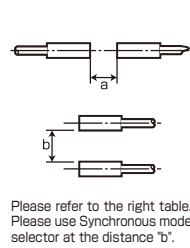
# CAUTION IN USE

## ● SENSOR HEAD MOUNTING



TYPE	MAX. TORQUE
HA-20	0.1Nm or less
HA-30	0.2Nm or less
HA-50	0.5Nm or less
HA-80	0.8Nm or less
HA-101	4Nm or less
HA-141	15Nm or less
HA-162	30Nm or less
HA-182	50Nm or less
HA-222	15Nm or less
HA-225	1Nm or less
HA-302	15Nm or less
HA-552	1Nm or less

## ● MUTUAL INTERFERENCE



		mm	
MARK	TYPE	a	b
HA-30	HA-30	10	5
HA-50	HA-50	10	3
HA-80	HA-80	16	4
HA-101	HA-101	16	2
HA-141	HA-141	20	3
HA-225	HA-225	20	1
HA-162	HA-162	30	9
HA-181	HA-181	25	2
HA-182	HA-182	32	12
HA-222	HA-222	40	13
HA-302	HA-302	55	15

※Please ask us about HA-20 and HA-552 data.

## ● VHF COAXIAL CABLE & CONNECTORS MATERIALS

· Do not wire with power line, solo-wiring is required.  
· High frequency co-axial cable (Impedance 50Ω) is required for extension within 10m Max.

TYPE	COAXIAL CABLE	COAXIAL CONNECTOR
HA-30 HA-225	RG-174U or equiv.	BNC-P-1.5, J-1.5 or equiv.
HA-50~ HA-182	1.5D-QEV or equiv.	
HA-222~ HA-552	3D-QEV or equiv.	BNC-P-3, J-3 or equiv.

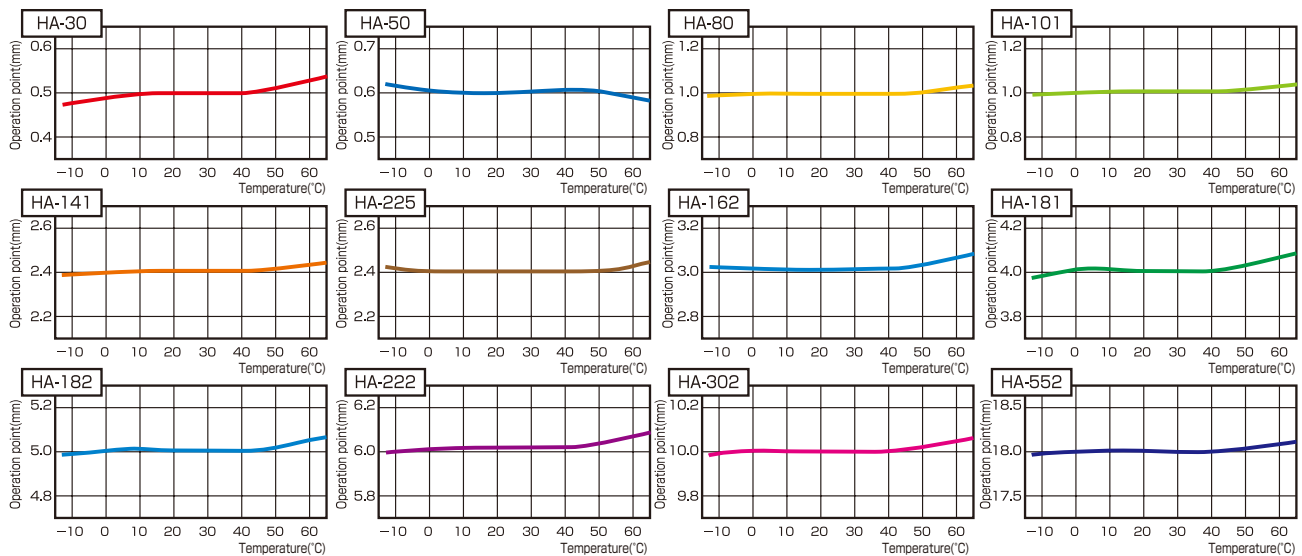
※Measuring distance may be changed by cable extension.

## ● EFFECT OF SURROUNDING FERROUS MATERIALS

TYPE	MARK	A	φB
HA-162	HA-162	9	30
HA-182	HA-182	10	32
HA-222	HA-222	18	42
HA-302	HA-302	24	60
HA-552	HA-552	25	100

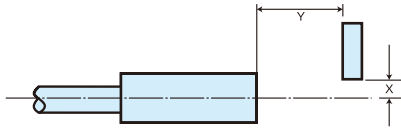
# DATE

## DATA (TEMPERATURE)



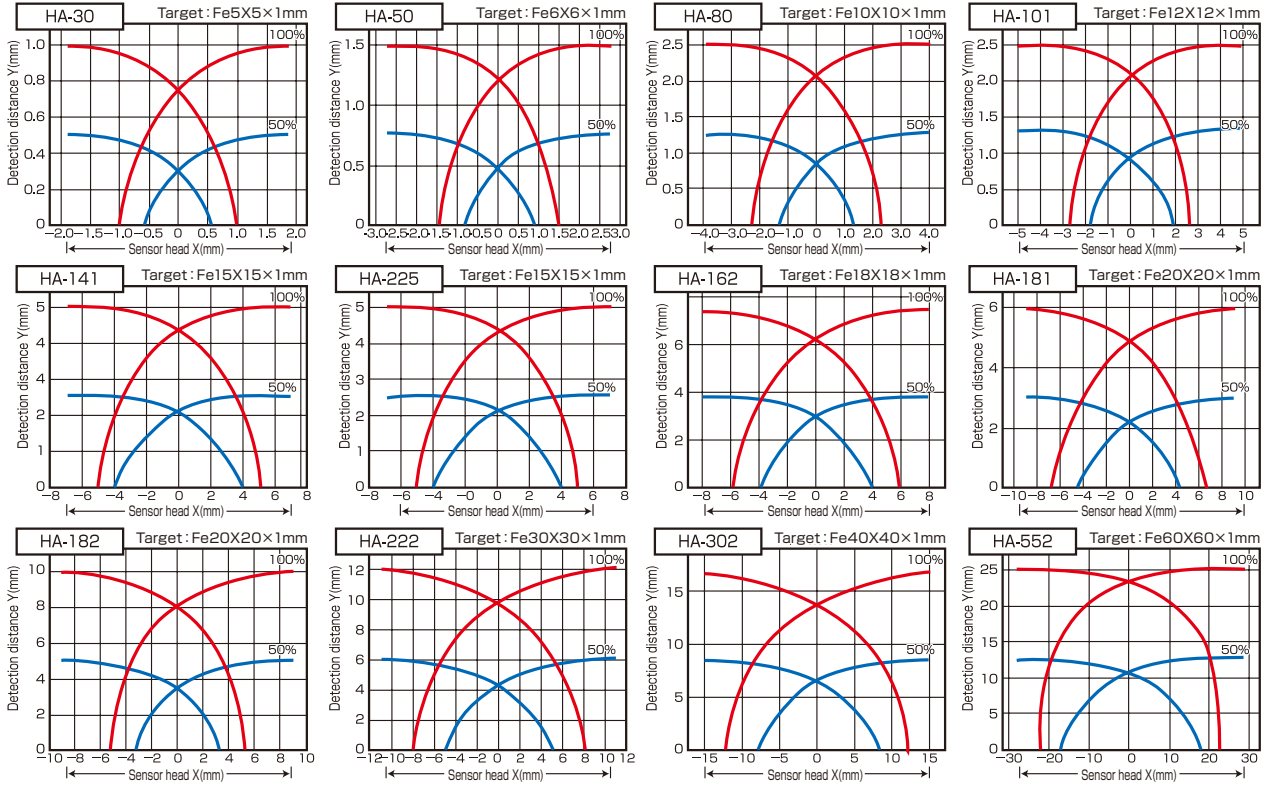
Condition of measuring : Operating distance is set by 50% of stable operating distance, fixed condition of measuring object (Fe $\phi$ 90), the temperature shall be changed by  $\pm 10^{\circ}\text{C}$  per hour from the basing temperature of  $23^{\circ}\text{C}$ , data is collected when the temperature is stable.

## DATA(LATERAL)



Data from lateral

The operation distance is adjusted at 50% & 100% of stable detection distance. The distance is measured from reference axis operation point by applicable object which is horizontally moved at detection face.

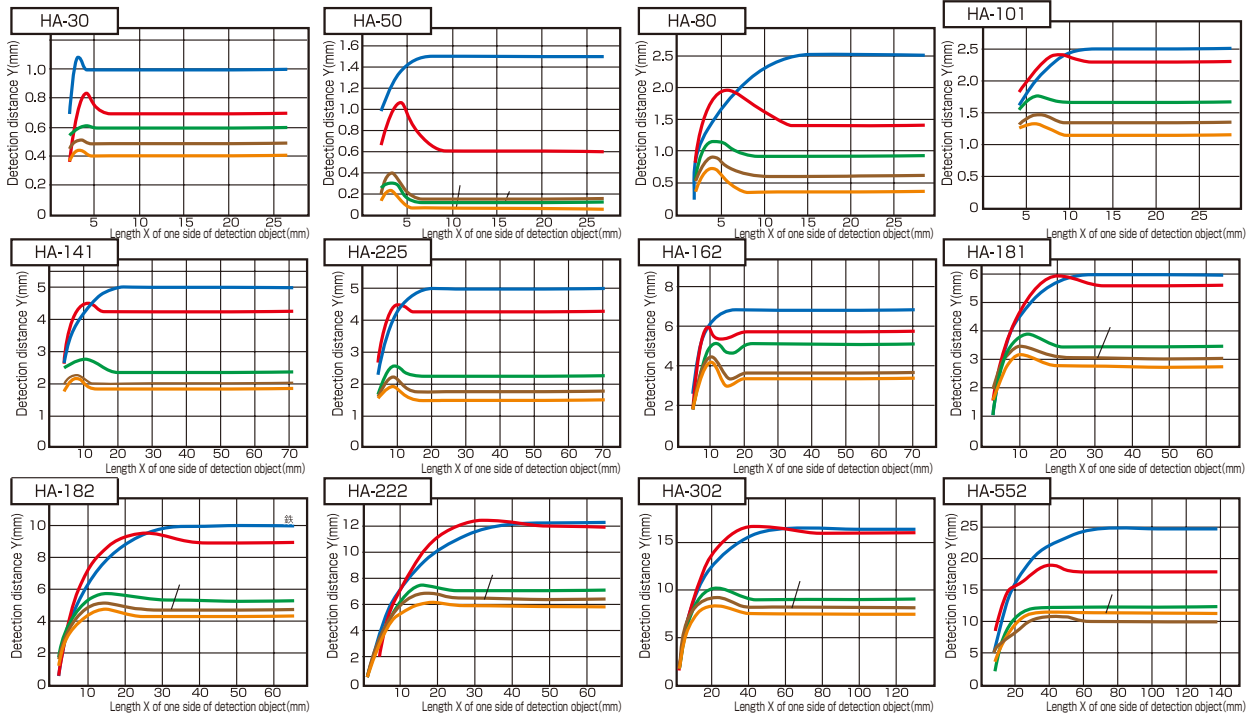


## DATA(MATERIALS)



Detection object is square metal place with thickness of 1mm.

The operation distance is adjusted at 100% of stable detection distance. Detection distance of Y mm is detected by changing X mm square of detection object.



※ The whole data can be different depending on the operating environment.