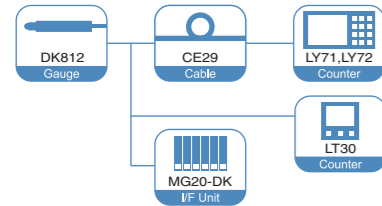


DK

DK812A/B Series

High accuracy, rugged gauges.
Suitable for installation on machine.

- Measuring range: 12 mm ● Accuracy: 1 μm, 1.5 μm ● Resolution: 0.1 μm, 0.5 μm
- Max. response speed: 80m/min (Resolution: 0.1 μm)
250m/min (Resolution: 0.5 μm)
- Built-in reference point ● Excellent resistance to workshop conditions.
- Robust design for harsh environments.



DK812AR/DK812AR5/
DK812BR/DK812BR5

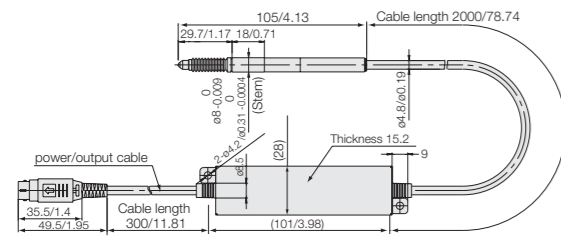


DK812AFLR/DK812AFLR5
DK812ABLR/DK812BFLR5

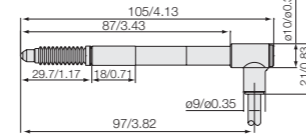
Digital Gauge

Dimensions

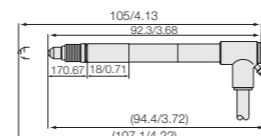
DK812AR/DK812AR5/DK812BR/DK812BR5



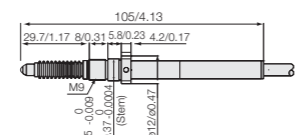
DK812ALR/DK812ALR5/DK812BLR/
DK812BLR5



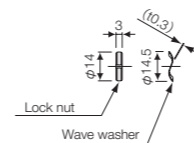
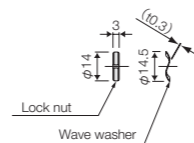
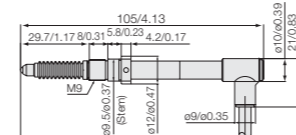
DK812AVR/DK812AVR5
DK812BVR5/DK812BVR5



DK812AFR/DK812AFR5
DK812BFR/DK812BFR5



DK812AFLR/DK812AFLR5
DK812ABLR/DK812BFLR5



*Please refer to p54 for the details of the screw.

Specifications DK812 Series

Model	High-resolution models		General-purpose resolution models	
	DK812AR, DK812ALR, DK812AFR, DK812AFLR, DK812AVR	DK812BR, DK812BLR, DK812BFR, DK812BFLR, DK812BVR	DK812AR5, DK812ALR5, DK812AFR5, DK812AFLR5, DK812AVR5	DK812BR5, DK812BLR5, DK812BFR5, DK812BFLR5, DK812BVR5
Output	A/B/Z phase voltage-differential line driver output (compliant with EIA-422)			
Signal pitch	40 μm			
Resolution	0.1 μm		0.5 μm	
Measuring range	12 mm (0.47")			
*Accuracy (at 20°C / 68°F)	1 μm		1.5 μm	
Measuring force (at 20°C / 68°F)	Downward: 0.6 ± 0.3 N Horizontal: 0.5 ± 0.3 N Upward: 0.4 ± 0.3 N		Air pressure of 0.03Mpa : 1N or less in all directions Air pressure of 0.04Mpa : 1.7N or less in all directions	
Reference point	One location (at 1 mm/0.04" position of spindle movement)			
Maximum response speed	80 m/min	42 m/min	250 m/min	100 m/min
Air driving	Vacuum suction (DK812AFLR / DK812AFLR5 / DK812BFLR / DK812BFLR5) Pneumatic push type (DK812AVR / DK812AVR5 / DK812BVR / DK812BVR5)			
Vibration resistance (10 to 2000 Hz)	100m/s ²			
Impact resistance (11 ms)	1000m/s ²			
Protective structure	IP66 (not including interpolation box and connectors)			
Operating temperature	0°C to 50°C/32°F to 122°F			
Storage temperature	-20°C to 60°C/-4°F to 140°F			
Power supply voltage	DC +5 V ±5%			
Power consumption	1 W			
Cable length ²	2.5 m/8.2'			
Diameter of stem	φ9.5 ^{0.009} / _{0.37} ⁰ / _{0.0004} dia., φ"8 / 0.31" dia. (Pneumatic push type)			
Mass ¹	Approx. 30 g/1.06 oz			
Feeler	Provided with a carbide ball tip (DZ-123) Mount screw M2.5		Provided with a steel ball tip Mount screw M2.5	
Accessories	+P M4x5 screw (2pcs.), Installation spacer, Instruction Manual, Supplement			
*Output cable length (up to the electronic section)	22 m/72.2' max.			

*1 : Please refer to P10 DK 802 A/B about the extension cable (Option).

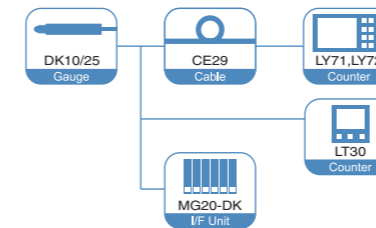
*2 : The mass indicated is the total mass excluding the cable and interpolation box.

DK

DK10/25 Series

High accuracy, rugged gauges.
Suitable for installation on machine.

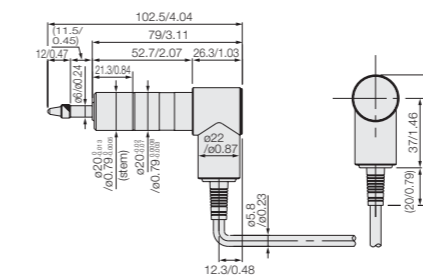
- Measuring range : 10 mm / 0.39" and 25 mm / 0.98" ● Accuracy : 2 μm
- Resolution : 0.5 μm ● Excellent resistance to workshop conditions.
- High measuring force (10PR5/10PLR5/25PR5/25PLR5)
- Low measuring force (10NR5/25NR5/25NLR)
- A variety of accessories available (See "Accessories for Gauges")
- Direct connected to A/B quadrature counter



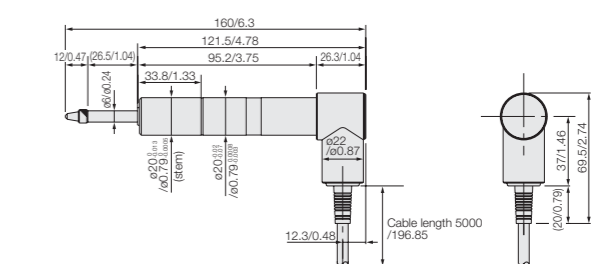
Digital Gauge

Dimensions

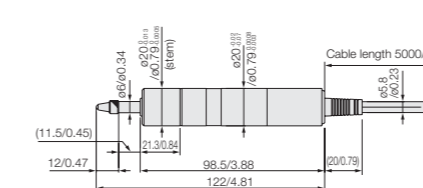
DK10PLR5



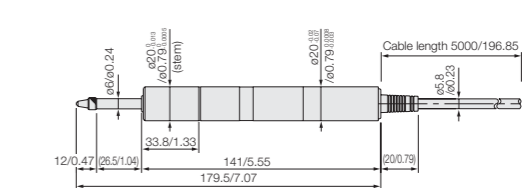
DK25NLR5/PLR5



DK10NR5/PR5



DK25NR5/PR5



Unit : mm/inch

Specifications

Model	DK10NR5	DK10PR5	DK10PLR5	DK25NR5	DK25PR5	DK25NLR5	DK25PLR5
Output	A/B/Z phase voltage-differential line driver output (compliant with EIA-422) *Please see P17 Output Signal Phase Difference.						
Resolution ¹	0.5 μm			0.5 μm			
Measuring range	10 mm			25 mm			
Accuracy (at 20°C)	2 μm						
Measuring force (at 20°C)	Upward: 0.3 ± 0.25 N Horizontal: 0.6 ± 0.3 N Downward: 0.8 ± 0.35 N	4.9 N or less		0.4 ± 0.3 N 0.7 ± 0.35 N	4.9 N or less		0.4 ± 0.3 N 0.7 ± 0.35 N 1 ± 0.4 N
Reference point	One location (at 1 mm position of spindle movement)						
Maximum response speed	250 m/min						
Vibration resistance (10 to 2000 Hz)	150 m/s ²						
Impact resistance (11 ms)	1500 m/s ²						
Protective structure	IP50	IP64		IP50	IP64	IP50	IP64
Operating temperature	0°C to 50°C						
Storage temperature	-20°C to 60°C						
Power supply voltage	DC +5 V ±5%						
Power consumption	1 W or less						
Cable length ²	Approx. 2.5 m						
Diameter of stem	φ20 ^{0.013} / _{0.23} mm						
Mass ³	Approx. 230 g			Approx. 300 g			
Feeler	Provided with a carbide ball tip DZ-122 (Mount screw M2.5)						
Output cable length	22 m max.						
Guaranteed number of Strokes	Minimum 5 million cycles without shock						
Accessories	+P M4x5 screw (2 pcs.), Instruction Manual						

*1 : The resolution setting needs to be made when connecting to the LT30 series, MG series, and LY70 series. For details, please refer to the respective instruction manual.

*2 : Please refer to P10 DK 802 A/B about the extension cable (Option).

*3 : The mass indicated is the total mass excluding the cable and interpolation box.