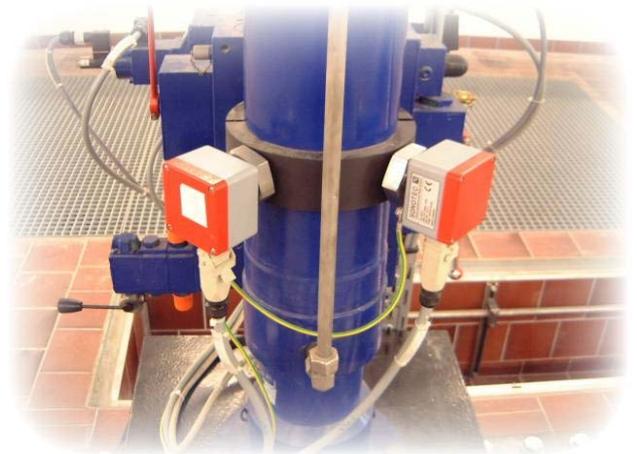


# POSITION IDENTIFICATION OF PISTONS IN HYDRAULIC CYLINDERS

*from the outside  
contactless  
with ultrasound*

## THROUGH THE WALL



**SONOCONTROL 14**

*fast  
safe  
cost-effective*

**SONOTECH** 

授权代理商  
北京品超思瑞科技有限公司

010-63150800

[www.pcsr-tech.com](http://www.pcsr-tech.com)

# SONOCONTROL 14

## POSITION IDENTIFICATION OF PISTONS IN HYDRAULIC CYLINDERS

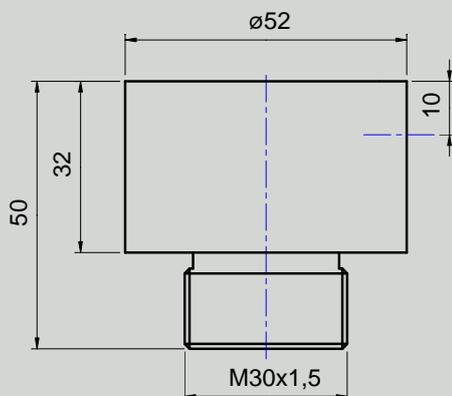
The new ultrasonic sensor SONOCONTROL 14 identifies the position of pistons in hydraulic cylinders. The ultrasonic procedure is harmless compared to methods based on radiation sources.

### Advantages

- ▶ The retrofitting of cylinders can be carried out even in mounted condition.
- ▶ The integration of the system is feasible without interruption of ongoing operations.
- ▶ The installation of the new ultrasonic sensor SONOCONTROL 14 can be carried out easily. No mechanical extension at pistons are needed. No sealing problems due to holes in the cylinder wall occur.
- ▶ High safety of the system is guaranteed through a permanent couple and function control.
- ▶ A signal is always available.

### Application Example

Using compact sensors with active sensor electronics leads to a very high interference resistance and allows a reliable operation in rough industrial environments.



SONOTEC preserves the right to change technical specifications without further notice. (Vers. 01/2012-01-26)

**SONOTEC** 

Certified to DIN EN ISO 9001

授权代理商

北京品超思瑞科技有限公司

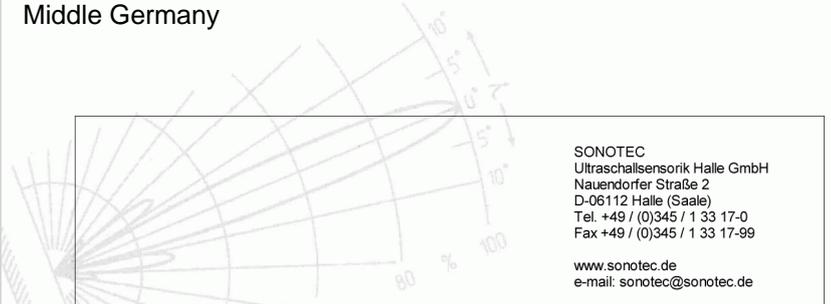


### TECHNICAL DATA

Measurement principle:	contact less ultrasound-pulse-echo-system no contact between sensor and piston no constructional changes at the cylinder
Fastening at the cylinder:	installation at the desired position with fastening clamp with fitting panel and thread M30x1.5
Accuracy:	static $\pm 1$ mm, from the middle of sensor
Cylinder dimension:	inner diameter [mm]: 70 – 80 outer diameter [mm]: 95 – 950
Hydraulic fluid:	mineral oil (HL, HLP), HFA, (HFB), HFC, HFD, water, viscosity 15... 100 cSt, purity 20 $\mu$ m
Voltage supply:	18...30 VDC, max. 80 mA, undulation 10 %- undervoltage recognition, inverse-polarity protection, overvoltage protection
Switching output:	PNP / NPN, max. switching current 60 mA with max. switching voltage 30 VDC
Connectors:	sensor pin-and-socket connector M12 cable 4-pin without shielding brown: positive operating voltage 18..30 VDC blue: negative operating voltage (GND) black: switching output white: synchronisation
Coupling:	at the cylinder with coupling medium
Sensor cable length:	2 or 5 m respectively with right-angle plug
Switching point display:	integrated LED in the right-angle plug (green, yellow)
Temperature range:	piston-type accumulator temperature: - 20 ... + 80 °C (attention to viscosity!) ambient temperature: - 20 ... + 60 °C storage temperature: - 40 ... + 85 °C
Housing:	IP 67, oil-resistant, aluminium anodised, H x Ø: 50 x 52 mm, thread M30x1.5
Regulation:	Protection Type IEC529 (DIN 40050)EMV active EN50081, EN 55011EMV passive EN50082, IEC61000-4-2, -3, -4, -5, -6



SONOCONTROL for position control at locks of a waterway in Middle Germany



SONOTEC  
Ultraschallsensorik Halle GmbH  
Nauendorfer Straße 2  
D-06112 Halle (Saale)  
Tel. +49 / (0)345 / 1 33 17-0  
Fax +49 / (0)345 / 1 33 17-99

www.sonotec.de  
e-mail: sonotec@sonotec.de

010-63150800

www.pcsr-tech.com