



启先实业（上海）有限公司 021-51695928

### METRIC THREAD SIZES IN STAINLESS STEEL — METRIC INTERNAL/METRIC EXTERNAL

EZ-LOK Part No.	Internal Thread	External Thread	Length	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
453-3	M3-0.5	M6-1.0	6.5mm	5.1mm	M6-1.0	7.8mm	—
453-4	M4-0.7	M8-1.25	7.5mm	6.9mm	M8-1.25	9.0mm	500-1
453-5	M5-0.8	M8-1.25	7.5mm	6.9mm	M8-1.25	9.0mm	500-1
453-6	M6-1.0	M10-1.5	10.5mm	8.6mm	M10-1.5	12.0mm	500-3
453-8	M8-1.25	M12-1.75	12.5mm	10.4mm	M12-1.75	14.5mm	500-4
453-10	M10-1.5	M16-2.0	17.0mm	14.0mm	M16-2.0	19.0mm	500-5
453-12	M12-1.75	M16-2.0	17.0mm	14.0mm	M16-2.0	19.0mm	500-6
453-16	M16-2.0	M24-3.0	20.0mm	21.0mm	M24-3.0	24.0mm	500-8

### METRIC THREAD SIZES IN STAINLESS STEEL — METRIC INTERNAL/U.S. EXTERNAL

EZ-LOK Part No.	Internal Thread	External Thread	Length	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
653-6	M6-1.0	3/8-16	.406	5/16	3/8-16	15/32	500-3
653-8	M8-1.25	1/2-13	.484	27/64	1/2-13	9/16	500-4
653-10	M10-1.50	9/16-12	.515	31/64	9/16-12	19/32	500-5
653-10F	M10-1.25	9/16-12	.515	31/64	9/16-12	19/32	500-5
653-12	M12-1.75	3/4-10	.656	21/32	3/4-10	3/4	500-6
653-14	M14-2.0	7/8-9	.687	49/64	7/8-9	13/16	500-7
653-16	M16-2.0	1-8	.781	7/8	1-8	7/8	500-8

### COARSE THREAD SIZES IN STAINLESS STEEL

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
303-004	4-40	10-32	.250	5/32	10-32	9/32	—
303-006	6-32	1/4-20	.280	7	1/4-20	11/32	—
303-008	8-32	5/16-18	.290	F	5/16-18	7/16	500-1
303-3	10-24	3/8-16	.406	5/16	3/8-16	15/32	500-2
303-4	1/4-20	7/16-14	.437	23/64	7/16-14	1/2	500-3
303-5	5/16-18	1/2-13	.484	27/64	1/2-13	9/16	500-4
303-6	3/8-16	9/16-12	.515	31/64	9/16-12	19/32	500-5
303-7	7/16-14	5/8-11	.656	17/32	5/8-11	23/32	500-6
303-8	1/2-13	3/4-10	.656	21/32	3/4-10	3/4	500-7
303-10	5/8-11	7/8-9	.687	49/64	7/8-9	13/16	500-8
303-12	3/4-10	1-8	.781	7/8	1-8	7/8	500-9

### FINE THREAD SIZES IN STAINLESS STEEL

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
303-332	10-32	3/8-16	.406	5/16	3/8-16	15/32	500-2
303-428	1/4-28	7/16-14	.437	23/64	7/16-14	1/2	500-3
303-524	5/16-24	1/2-13	.484	27/64	1/2-13	9/16	500-4
303-624	3/8-24	9/16-12	.515	31/64	9/16-12	19/32	500-5
303-720	7/16-20	5/8-11	.656	17/32	5/8-11	23/32	500-6
303-820	1/2-20	3/4-10	.656	21/32	3/4-10	3/4	500-7





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## AUTOMOTIVE DESIGNS

EZ-LOK Part No.	Internal Thread	External Thread	Length	Tap Drill Size	Tap Size
<b>SPARK PLUG SIZES</b>					
329-1008	M10 -1.0	9/16-18	.453	33/64	9/16-18
329-1208	M12-1.25	5/8-18	.453	37/64	5/8-18
329-1212	M12-1.25	5/8-18	.703	37/64	5/8-18
750-14	M14 -1.25	M18-1.5	11.5mm	16.5mm	M18-1.5
329-1406	M14 -1.25	3/4-16	.328	11/16	3/4-16
329-1408	M14 -1.25	3/4-16	.453	11/16	3/4-16
329-1412	M14 -1.25	3/4-16	.703	11/16	3/4-16
329-1808	M18-1.5	1-12	.453	59/64	1-12
<b>VW CASE SAVERS</b>					
330-10 (Open)	M10-1.50	9/16-12	1.000	31/64	9/16-12
330-11 (Closed)	M10-1.50	9/16-12	1.000	31/64	9/16-12

## METRIC THREAD SIZES — METRIC INTERNAL/U.S. EXTERNAL

EZ-LOK Part No.	Internal Thread	External Thread	Length	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
650-6	M6-1.0	3/8-16	.406	5/16	3/8-16	15/32	500-3
650-8	M8-1.25	1/2-13	.484	27/64	1/2-13	9/16	500-4
65010	M10-1.50	9/16-12	.515	31/64	9/16-12	19/32	500-5
650-10F	M10-1.25	9/16-12	.515	31/64	9/16-12	19/32	500-5
650-12	M12-1.75	3/4-10	.656	21/32	3/4-10	3/4	500-6
650-14	M14-2.0	7/8-9	.687	49/64	7/8-9	13/16	500-7
650-16	M16-2.0	1-8	.781	7/8	1-8	7-8	500-8

## METRIC THREAD SIZES — U.S. INTERNAL/METRIC EXTERNAL

EZ-LOK Part No.	Internal Thread	External Thread	Length	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
550-006	6-32	M6-1.0	6.5 mm	5.1mm	M6-1.0	7.8mm	—
550-008	8-32	M8-1.25	7.5 mm	6.9mm	M8-1.25	9.0mm	500-1
550-1024	10-24	M8-1.25	7.5 mm	6.9mm	M8-1.25	12.0mm	500-2
550-1032	10-32	M8-1.25	7.5 mm	6.9mm	M8-1.25	12.0mm	500-2
550-1420	1/4-20	M10-1.5	10.5 mm	8.6mm	M10-1.5	14.5mm	500-3
550-5	5/16-18	M12-1.75	12.5 mm	10.4mm	M12-1.75	14.5mm	500-4
550-6	3/8-16	M16-2.0	17.0 mm	14.0mm	M16-2.0	19.0mm	500-5
550-8	1/2-13	M16-2.0	17.0 mm	14.0mm	M16-2.0	19.0mm	500-7





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EZ-LOK Part No.	Internal Thread	External Thread	Length	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
450-3	M3-0.5	M6-1.0	6.5mm	5.1mm	M6-1.0	7.8mm	—
450-4	M4-0.7	M8-1.25	7.5mm	6.9mm	M8-1.25	9.0mm	500-1
450-5	M5-0.8	M8-1.25	7.5mm	6.9mm	M8-1.25	9.0mm	500-1
450-6	M6-1.0	M10-1.5	10.5mm	8.6mm	M10-1.5	12.0mm	500-3
450-8	M8-1.25	M12-1.75	12.5mm	10.4mm	M12-1.75	14.5mm	500-4
450-10	M10-1.5	M16-2.0	17.0mm	14.0mm	M16-2.0	19.0mm	500-5
450-12	M12-1.75	M16-2.0	17.0mm	14.0mm	M16-2.0	19.0mm	500-6
450-16	M16-2.0	M24-3.0	20.0mm	21.0mm	M24-3.0	24.0mm	500-8
450-20	M20-2.5	M36-4.0	30.0mm	33.0mm	M36-4.0	35.0mm	—

### THIN WALL — COARSE THREAD SIZES

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
319-3	10-24	5/16-18	.312	I	5/16-18	.375	500-2
319-4	1/4-20	3/8-16	.375	Q	3/8-16	.437	500-3
319-5	5/16-18	7/16-14	.437	X	7/16-14	.500	500-4
319-6	3/8-16	1/2-13	.500	29/64	1/2-13	.560	500-5
319-7	7/16-14	9/16-12	.560	33/64	9/16-12	.620	500-6
319-8	1/2-13	5/8-11	.620	37/64	5/8-11	.680	500-7

### THIN WALL — FINE THREAD SIZES

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
319-332	10-32	5/16-18	.312	I	5/16-18	.375	500-2
319-428	1/4-28	3/8-16	.375	Q	3/8-16	.437	500-3
319-524	5/16-24	7/16-14	.437	X	7/16-14	.500	500-4
319-624	3/8-24	1/2-13	.500	29/64	1/2-13	.560	500-5
319-720	7/16-20	9/16-12	.560	33/64	9/16-12	.620	500-6
319-820	1/2-20	5/8-11	.620	37/64	5/8-11	.680	500-7

### EXTRA HEAVY WALL — COARSE THREAD SIZES

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
335-4	1/4-20	1/2-13	.484	27/64	1/2-13	9/16	500-3
335-5	5/16-18	9/16-12	.515	31/64	9/16-12	19/32	500-4
335-6	3/8-16	5/8-11	.656	17/32	5/8-11	23/32	500-5
335-8	1/2-13	7/8-9	.687	49/64	7/8-9	13/16	—
335-10	5/8-11	1-8	.781	7/8	1-8	7/8	—





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EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
329-004	4-40	10-32	.250	5/32	10-32	9/32	—
329-006	6-32	1/4-20	.280	7	1/4-20	11/32	500-006
329-008	8-32	5/16-18	.290	F	5/16-18	7/16	500-1
329-3	10-24	3/8-16	.406	5/16	3/8-16	15/32	500-2
329-4	1/4-20	7/16-14	.437	23/64	7/16-14	1/2	500-3
329-5	5/16-18	1/2-13	.484	27/64	1/2-13	9/16	500-4
329-6	3/8-16	9/16-12	.515	31/64	9/16-12	19/32	500-5
329-7	7/16-14	5/8-11	.656	17/32	5/8-11	23/32	500-6
329-8	1/2-13	3/4-10	.656	21/32	3/4-10	3/4	500-7
329-801	1/2-13	3/4-10	1.000	21/32	3/4-10	3/4	500-7
329-9	9/16-12	3/4-10	.656	21/32	3/4-10	3/4	500-7
329-10	5/8-11	7/8-9	.687	49/64	7/8-9	13/16	500-8
329-1018	5/8-11	7/8-9	1.125	49/64	7/8-9	1-1/4	500-8
329-12	3/4-10	1-8	.781	7/8	1-8	7/8	500-9
329-14	7/8-9	1-1/4-7	1.125	1-7/64	1-1/4-7	1-1/4	—
329-16	1-8	1-3/8-12	1.250	1-9/32	1-3/8-12	1-3/8	—

## FINE THREAD SIZES

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
329-332	10-32	3/8-16	.406	5/16	3/8-16	15/32	500-2
329-428	1/4-28	7/16-14	.437	23/64	7/16-14	1/2	500-3
329-524	5/16-24	1/2-13	.484	27/64	1/2-13	9/16	500-4
329-624	3/8-24	9/16-12	.515	31/64	9/16-12	19/32	500-5
329-720	7/16-20	5/8-11	.656	17/32	5/8-11	23/32	500-6
329-820	1/2-20	3/4-10	.656	21/32	3/4-10	3/4	500-7
329-918	9/16-18	3/4-10	.656	21/32	3/4-10	3/4	500-7
329-10F	5/8-18	7/8-9	.687	49/64	7/8-9	13/16	500-8
329-1216	3/4-16	1-8	.781	7/8	1-8	7/8	500-9
329-1414	7/8-14	1-1/4-7	1.125	1-7/64	1-1/4-7	1-1/4	—
329-1614	1-14	1-3/8-12	1.250	1-9/32	1-3/8-12	1-3/8	—